



www.tenibac.com

Tenibac-Graphion, Inc.

35155 Automation Drive
Clinton Township, Michigan 48035
Phone: 586•792•0150
Fax: 586•792•0073

Texturing Guidelines & Checklist

Clinton Twp, MI Grand Rapids, MI

Shanghai, China

Shipping Date _____ Delivery/Pick-up Date _____ Tenibac Account Code _____

Tenibac Salesperson _____ Quote Number _____

CONTACT INFORMATION

Tool Shop _____
 Contact _____
 Phone _____
 Molder _____

BILLING INFORMATION

Bill to _____

 Customer Job/Tool # _____
 Purchase Order Number _____

SHIPPING INFORMATION

Destination Name & Address

Delivery Method
 Tenibac Truck Customer Pick-up
 UPS Account # _____
 FED EX Account # _____
 Other Transportation _____

PART INFORMATION

•Part Name _____
 •Part Number _____
 •Plastic: Poly Pro
 ABS
 Nylon
 Poly Carb
 Other _____
 •Does part get painted?
 YES NO
 •Mating Parts _____

 •Grain Callout _____
 •Gloss Level _____
 •Is grain direction identified?
 YES NO
****Please send marked-up parts and highlighted part prints indicating surfaces to be textured.**
****Parts, prints, or discs accompanying tools will become the property of Tenibac unless otherwise specified.**
 •Is Pregrain Approval Sheet attached?
 YES NO

AUTOMOTIVE

General Motors
 Ford
 DaimlerChrysler
 Other _____
 Program Code _____

MOLD INFORMATION

•Number of Cavities _____
 •Number of Cores _____
 •Number of Slides _____
 •Number of Inserts _____
 •Number of Lifters _____
 •Number of Pins _____
 •Steel Type: P-20 H-13
 Aluminum Stainless
 S-7 Other _____
 •Has tool been welded?
 YES NO
 •Has tool been color matched?
 YES NO
 •Has tool been properly scribed?
 YES NO
****Tenibac will not be responsible for inaccurate scribes.**
 •Are all shut-offs & flat seal-offs clearly identified?
 YES NO
 •Has all EDM scale been removed from the surface to be textured?
 YES NO
 •Does mold have a surface finish of a 240-300 SPI-SPE?
 YES NO
****To insure proper texturing, the mold and all inserts and slides must have eyebolt holes.**

Remarks: _____

Tenibac will not be responsible for any water lines, hoses, or fittings that may be left on a mold prior to texturing.